



### BENEFITS OF PE-Xa PROBES IN UTES APPLICATIONS STEVE RICHMOND: 31.05.12

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Building Solutions Automotive Industry

### Key benefits of PE-Xa probes:

- Temperature resistance
- Bending radius
- Warranties
- Jointing technology
- Point loads

#### Other PE-Xa probe applications:

- HPR probes
- Infrastructure subsurface heating/cooling



#### Case studies

**CROSSLINKED POLYETHYLENE** 

### PE-HD (PE 100)

- Long chains (approx. 70,000 Carbon atoms)
- Minimal branching



Molecular structure of PE-HD



#### PE-Xa (Cross-linked Polyethylene)

 Approx. 2 - 3 cross-link locations per molecule chain



Molecular structure of PE-Xa

TEMPERATURE OF RESISTANCE OF PE-XA vs PE 100

Durability (safety factor SF=1,25) Pipe SDR 11(25x2,3 and 32x2,9)								
PE–Xa		PE 100						
20 °C	<b>100 year</b> / 15 bar	20 °C	<b>100 year</b> / 15.7 bar					
30 °C	<b>100 year</b> / 13.3 bar	30 °C	50 year / 13.5 bar					
40 °C	<b>100 year</b> / 11.8 bar	40 °C	50 year / 11.6 bar					
50 °C	<b>100 year</b> / 10.5 bar	50 °C	<mark>15 yea</mark> r / 10.4 bar					
60 °C	<mark>50 year</mark> / 9.5 bar	60 °C	5 year / 7.7 bar					
70 °C	<mark>50 year</mark> / 8.5 bar	70 °C	<mark>2 year</mark> / 6.2 bar					
80 °C	25 year / 7.6 bar	80 °C	-					
90 °C	15 year / 6.9 bar	90 °C	-					



**TEMPERATURE OF RESISTANCE OF PE-XA vs PE 100** 



**BENDING RADII FOR PE-Xa AND PE 100** 

Bending radius at given temperature	PE-Xa 25x2.3	PE 100 25x2.3	PE-Xa 32x2.9	PE 100 32x2.9	PE-Xa 40x3.7	PE 100 40x3.7
20°C	25 cm	50 cm	30 cm	65 cm	40 cm	80 cm
10°C	40 cm	85 cm	50 cm	110 cm	65 cm	140 cm
0°C	50 cm	125 cm	65 cm	160 cm	80 cm	200 cm

PE-Xa has  $\geq$  2x better bending radius than PE.

Minimum laying temperature: -30°C for PE-Xa -10°C for PE 100

**PE-Xa PROBES** 

PE-Xa probes are possible with no jointing:

The flow and return of the probe form a continuous circuit without the potential damage point at the probe tip.

The probe tip can be coated in a special fibreglass resin to provide optimum reliability.





**10 YEAR WARRANTY** 

10 year consequential loss warranty for each PE-Xa probe installed

£10,000 cover per PE-Xa probe

Only possible on PE-Xa due to jointless probe tip



LEAKPROOF EVERLOC FITTING

- Only two components: fitting and sleeve
- Design takes material properties (PE-Xa memory effect)
- Ideal for below ground applications, as can be used in all weather conditions
- >750,000,000 installations worldwide and no leaks





TYPICAL LAYOUT OF BOREHOLE FIELD





#### Insulation above probes

### USING RAUGEO PE-XA PROBES IN UTES APPLICATIONS POINT LOADS

- Point loads occur as the pipe presses against the borehole wall during installation & then thermally expands
- This can damage the pipe and in some cases, cause rupture
- PE-Xa is resistant to point loads



Test Results of Notch Tests & Full Notch Creep Tests (FNCT) in Hours



HIGH PRESSURE REINFORCED (HPR) PROBES

RAUGEO HPR probes are designed for depths up to 800m deep.

- Able to heat commercial buildings with just one probe
- Steel reinforced PE-Xa pipe, up to 120 bar
- Improves performance of GSHPs with warmer ground temperatures (up to 35°C)
- Coaxial and Double-U loop variants





**INFRASTRUCTURE HEATING / COOLING** 

In winter, heat is extracted from the ground via probes and transferred to the road surface



In summer, the traffic area acts as a solar thermal collector and the heat can be stored in the ground via PE-Xa probes.



**CASE STUDIES – UTES** 

### Solar Storage Crailsheim, Germany

#### System description

- 260 dwellings, school, sports hall

- 4100 MWh/a with network temperatures flow/return 65/35°C

#### Heat sources:

- 7,300m<sup>2</sup> solar collectors with 5,1MW peak output
- 750 kW heat pump
- Supplementary heating through district heating network

### Heat storage:

- 100m<sup>3</sup> high temperature peak load storage (hot water)
- 480m<sup>3</sup> buffer storage (hot water)
- 43,200m<sup>3</sup> ground-source probe underground storage (80 PE-Xa probes)



**CASE STUDIES – UTES** 

Braedstrup District Heating & Solar Park, Denmark

### System description

- -1,400 homes
- DH network owned by community
- 6MW system (3,800 MWh/a)

#### Heat sources:

- 16,000m<sup>2</sup> solar collectors
- Heat pump
- Peak heating through district heating network

### Heat storage:

- 2,500m<sup>3</sup> buffer tank(hot water)
- 50 PE-Xa probes at 50m deep



**CASE STUDIES – UTES** 

Drakes Landing Solar Community, Okotoks, Canada

System description

- 52 house community

#### Heat sources:

- 800 solar thermal collectors (ca. 2300m2 area)

### Heat storage:

- Borehole thermal energy storage of 144 x 25mm PE-Xa probes at 35m depth









**CASE STUDIES – UTES** 

ASKAP Telescope – Western Australia

- Fully off-grid installation GSHP used 100% for cooling
- 98 x 32mm PE-Xa probes, each 125m long (48°C estimated flow temp)
- 7,800m of RAUGEO pipe to connect boreholes
- 12 medium manifold chambers







**CASE STUDY – PLATFORM HEATING** 

Platform Heating Bad Lauterberg, Germany

**Objective:** Keep platform free from snow & ice

2 platforms measuring 150 x 2.5m, using platform boards 2.5m<sup>2</sup> Each board has 25m of RAUGEO stabil pipe included.

### Heat storage:

9 ground-source probes at 200m Connected via RAUTHERMEX

Operational since 2005: concept proven over several winters











### **THANK YOU FOR YOUR ATTENTION – ANY QUESTIONS?**

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